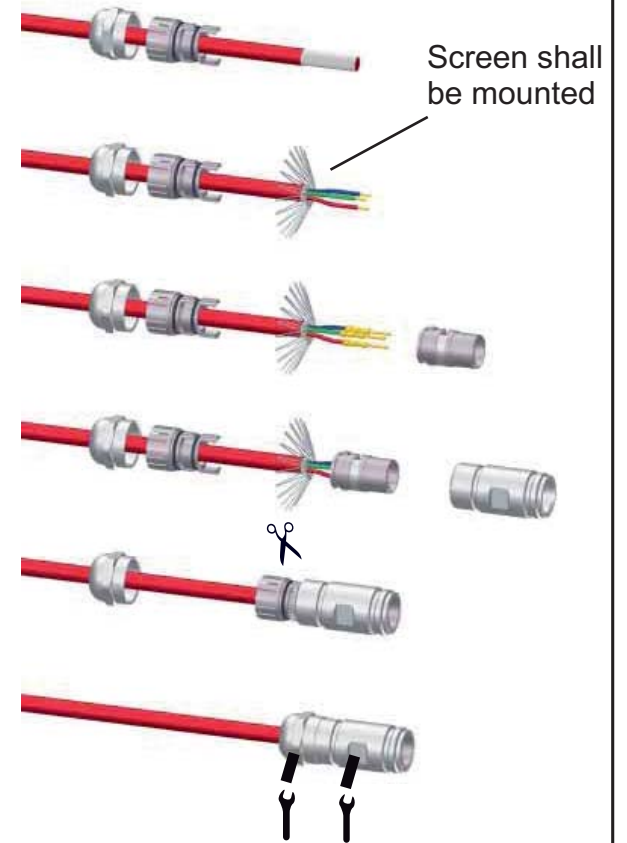
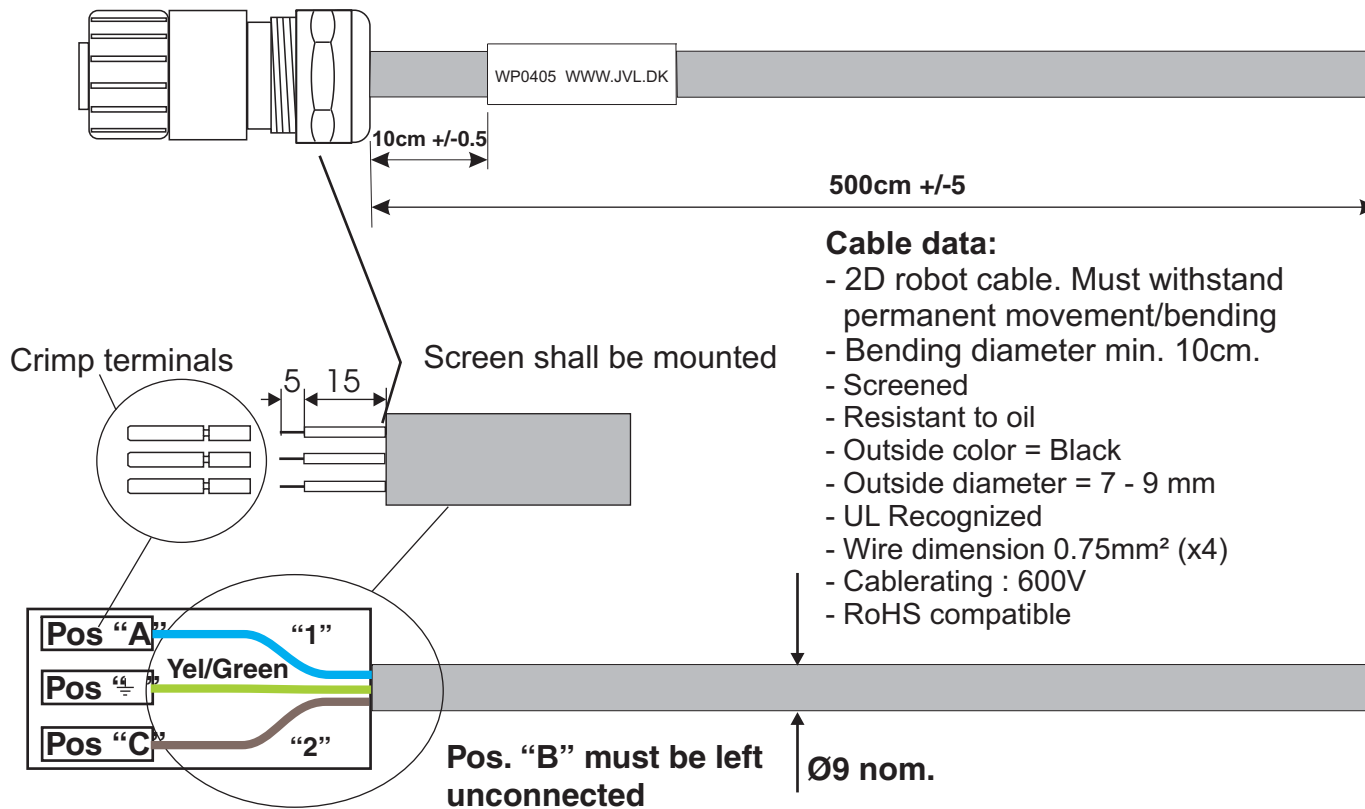


Assembly instructions of Hummel M16 connectors:



J1 Pins	Wire color	Function
A	Blue	Neutral
C	Brown	230VAC
(Earth)	Green/Yellow	(Earth)



Cable data:

- 2D robot cable. Must withstand permanent movement/bending
- Bending diameter min. 10cm.
- Screened
- Resistant to oil
- Outside color = Black
- Outside diameter = 7 - 9 mm
- UL Recognized
- Wire dimension 0.75mm² (x4)
- Cablerating : 600V
- RoHS compatible

Hummel M16 female

Housing: JVL part no. WG0230 / Hummel part no. 7810.4000.00

Crimp contact (female): JVL part no. WG0229 / Hummel part no. 7010.9816.02

Nylon insert: JVL part no. WG0227 / Hummel part no. 7003.9431.02

Settings for crimp tool PEW 8.72: with 0.75 mm²

Locator: position 9

Crimp depth: 0.97 mm

LT0159-11GB



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WP0405
MAC400 230V Mains
Power Cable

Version - 1.1

Date: 25-05-10

Approved by:
 BVJ

Drawn by:
 PCR/BVJ

